

where it will be seen that the hand knob has the thread milled out to the edge to give a "slip over and twist" motion for clamp-

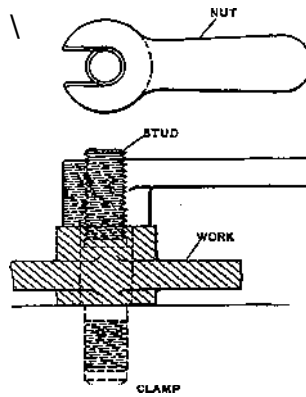
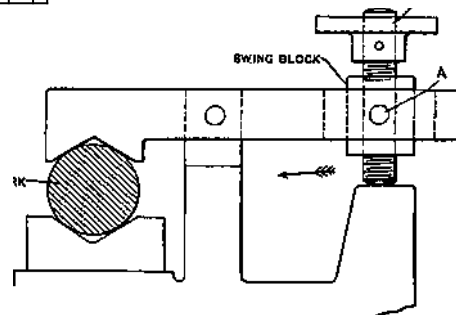
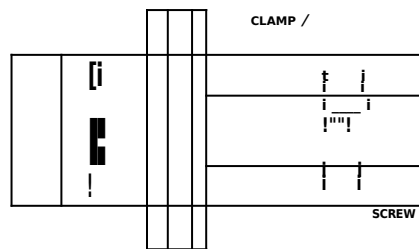


Fig. 59-

Fig. 60.



**Fig. 61. Binding Screw
Pivoted in Clamp**

ing the work. Practically the same idea is illustrated in Fig. 59, except that a wrench handle is provided in this case to facilitate tightening. Both of these arrangements enable work to